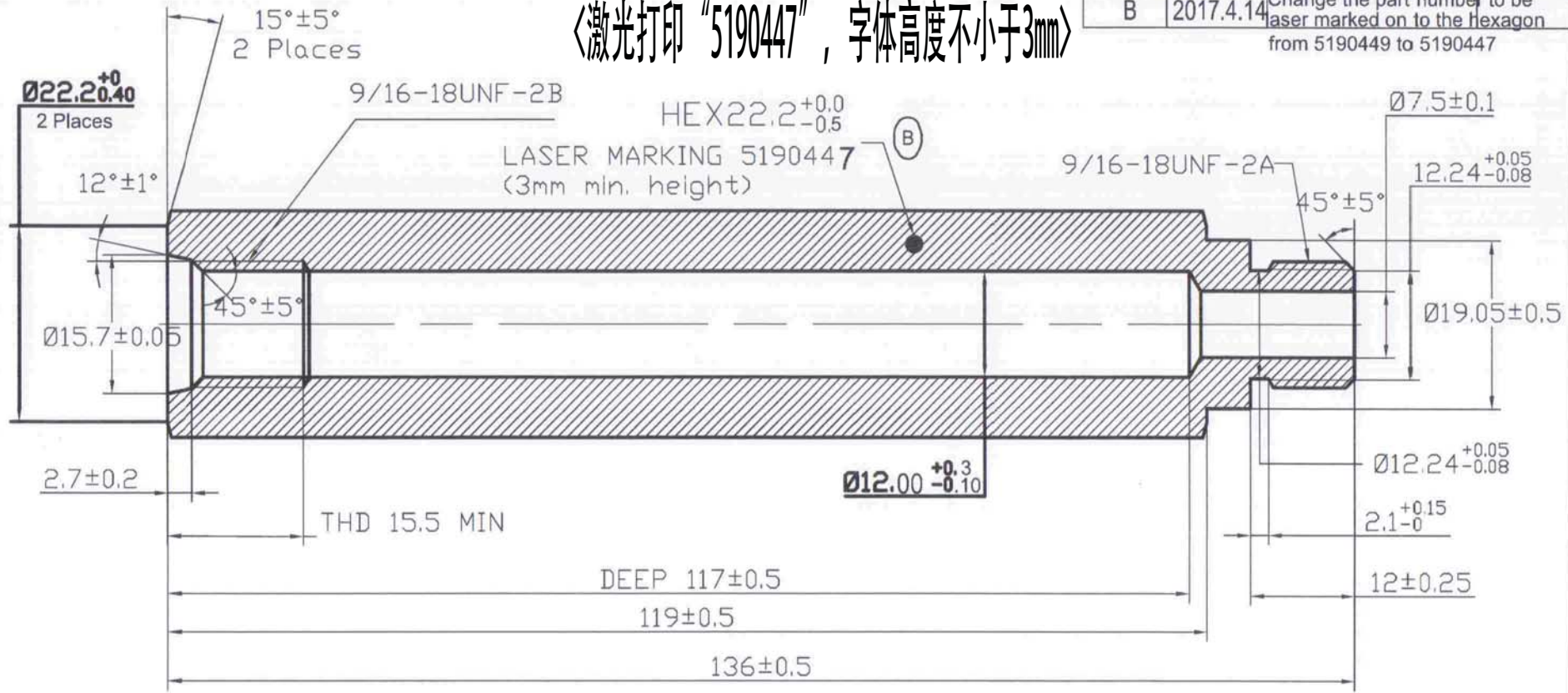


REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	2017 02 14	PRODUCTION ISSUE	
B	2017.4.14	Change the part number to be laser marked on to the hexagon from 5190449 to 5190447	

〈激光打印“5190447”，字体高度不小于3mm〉



UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES Ra=3.2um,
ANGLE TOLERANCES ±1°,
Other tolerance except angles,
In accordance with
GB/T1804-2000(ISO2768-1)-m and
GB/T1184-1996(ISO 2768-2)-m

其它事项
图示尺寸单位为mm
未注机加工表面粗糙度为Ra=3.2
未注角度公差±1°
其它未注公差(除角度外)均按:
GB/T1804-2000(ISO2768-1)-M和
GB/T1184-1996(ISO 2768-2)-m

[REDACTED]			
PART NO 零件名	41215-6-6PT		
SCALE NTS	APPD: 批准: Zhang	DRN 制图: KEVIN	DATE 日期: 2017.02.14
	DATE 日期: 4/4/17	CHK 审核: YB. ZHAN	DATE 日期: 2017.02.14

MATERIAL	Chinese steel 45	材质: 45#
FINISH	Remove all sharp edges, burns, silvers and swarf, break all edges 0.127-0.254mm. zinc plating with 12um microns minimum plating thickness and trivalent chromate passivation and withstand 96 HRS to white/144 HS to red rust in salt spray test.	去除所有毛刺, 铁屑残留物, 锐边倒钝0.127-0.254mm 镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白斑。 144小时无红锈, 镀锌层厚度大于12um.